

Amendments to the Specification:

Please replace the paragraph beginning on page 32, line 11, with the following rewritten paragraph:

Thus, the unit for cleaning an image holding ~~member 10~~ member 1 of the embodiment electrostatically adsorbs fine powder such as toner particles and paper powder in an efficient manner by utilizing a potential difference between the cleaning bias applied to the brush member 10 and that applied to the electrically conductive roller 11. The absolute value of the potential difference between the cleaning bias applied to the brush member 10 and that applied to the electrically conductive roller 11 is preferably at least 100 V and more preferably at least 200 V. However, the upper limit of the potential difference is about 600 V in order to prevent charge from being injected into matters to be removed due to discharge between members, and to prevent the polarity of the matters from reversing.

Please replace the paragraph beginning on page 38, line 21, with the following rewritten paragraph:

In Fig. 5, the same members as those used in the cleaning ~~unit 1~~ unit and the image forming ~~apparatus 1~~ apparatus of the invention shown in Fig. 3 have the same numerals and explanations therefor are omitted.

Please replace the paragraph beginning on page 41, line 19, with the following rewritten paragraph:

In the tandem-type color image forming apparatus shown in Fig. 6, four image forming units 42y, 42m, 42c and ~~42k~~ 42b which form yellow, magenta, cyan and black toner images, are provided respectively in this order, and an intermediate transfer belt 47 passes through the transfer zone of each image forming unit (transfer zone of each photoreceptor drum). As in the image forming apparatus shown in Fig. 5, each image forming unit has a photoreceptor drum 40 (y, m, c, or k) which rotates in a direction shown by an arrow, and a charging electrode 41, a developing unit 42, a primary transfer roller (primary transfer

member) 43, and a cleaning unit 44 which are provided around the photoreceptor drum 40 in this order. The intermediate transfer belt 47 is wound between a supporting roller 46 and winding rollers 48 so that the intermediate transfer belt rotates in a direction of an arrow while it is brought into contact with the transfer zone of each image forming unit. The position of each winding roller can be shifted, which is adaptable to change in the belt length.

Please replace the Abstract with the attached amended Abstract.